

## Flowfast SR (3mm)

A durable, protective, non-slip, fast-curing MMA resin-based flooring system which delivers a coloured textured finish.

Typically used in internal and external applications that require minimal downtime.



### Rapid Curing:

MMA additives speed up cure time, reducing construction schedules.



### UV Resistant:

UV resistant technology stands up to harsh rays.



### Versatile:

Can be laid over existing hard surfaces such as tiles or terrazzo.



### Resistant:

Holds its own against impact, traffic and chemical attack.

## Technical Profile

### FIRE RESISTANCE - AS/ISO 9239.1

CHF Value	2.9 kW/m <sup>2</sup>
Smoke Value	26% (Mean)

### SLIP RESISTANCE

Method described in AS4586-2013	>P4 (Based on 0.6-1mm aggregate)
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### TEMPERATURE RESISTANCE

Tolerant of sustained temperatures up to 70°C

### WATER PERMEABILITY

Karsten Test	Nil (impermeable)
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### CHEMICAL RESISTANCE

Contact Technical Department

### ABRASION RESISTANCE

BS8204:Part 2:2002	Class AR2 - Medium duty industrial and commercial
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### COMPRESSIVE STRENGTH

EN 13892-2	60 N/mm <sup>2</sup>
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### FLEXURAL STRENGTH

EN 13892-2	20 N/mm <sup>2</sup>
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### TENSILE STRENGTH

BS6319	15 N/mm <sup>2</sup>
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### IMPACT RESISTANCE

EN ISO 6272	10 Nm
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### BOND STRENGTH

ASTM D4541 (Pull-Off Test)	> 1.5MPa
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### VOC CONTENT

ASTM D2369-10: 2015	< 140 g/L
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### SPEED OF CURE\* TOP COAT

Walk On	1 hr
Full Traffic & Chemical Cure	2 - 3 hrs

\*These figures are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity. Textured systems are recommended to meet slip resistance value requirements for wet conditions and/or surface contaminants (wet/dry). Please contact our Technical Advisers for further details.



Pastel Grey Light Grey Bridge Grey Dark Grey



Light Grey Blue Bluebell Terracotta Straw



Serpentine Mushroom

The applied colours may differ from the examples shown. For a full colour chart and samples, contact your local Flowcrete office.

## Coving

Coving can form an integral part of the flooring system. It creates a sealed finish between the floor and wall joint. Please refer to Flowtex F1 Coving Mortar for further information.

## Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm<sup>2</sup>, free from laitance, dust and other contamination. Substrate should be dry to 75% RH as per ASTM F2170 (AS1884:2012). Slab on ground concrete must have an effective damp proof membrane in place.

## Installation Service

The installation should be carried out by a qualified contractor with a documented quality assurance scheme. For details of our recommended contractors, contact your local Flowcrete office. Detailed application instructions are available upon request.

## Environmental Considerations

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs and maintenance. Environmental and health considerations are controlled during manufacture of the products by Flowcrete staff.

## Aftercare, Cleaning & Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent. Please refer to Flowcrete's Cleaning & Maintenance Guide for further information.

## Warranty

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

## Safety Precautions

Wear appropriate Personal Protective Equipment (PPE) including masks, gloves, eye protection and protective clothing during mixing and application. Ensure the working area is well ventilated and follow the appropriate Health and Safety guidelines applicable to the location where the application is undertaken.

## Important

This specification assumes a concrete compressive strength greater than 25 N/mm<sup>2</sup>, application and curing temperatures of 5–35°C, the presence of an effective damp proof membrane below substrate and concrete moisture content less than 75% RH. If moisture content is above 75% RH, please contact Flowcrete Australia.

This specification must be read in conjunction with relevant product technical data sheets and the application of all materials is to be strictly in accordance with manufacturer's instructions..

## Model Specification

System	Flowfast SR
Finish	Satin
Thickness	3mm
Manufacturer	Tremco CPG Australia Pty Ltd
Contact	+ 61 7 3205 7115

Preparatory work and application in accordance with manufacturer's instructions.

## System Design



## Products Included In This System

Layer 1	Flowfast 101 Standard Primer
Layer 2	Flowfast 215 Flexible Binder with Silica Flour 100G
	Non Slip Aggregate
Layer 3	Flowfast 319 Flexible Sealer
Layer 4	Flowfast 319 Flexible Sealer

## Distributor Details

Distributor	Altex Coatings Ltd
Address	91-111 Oropi Road Greerton
Suburb	Tauranga
Country	New Zealand
Postcode	3112
Telephone	+64 7 541 1221
Email	ausweb@tremco.com.au

## Outline for Installation

<b>Mechanically Prepare Substrate</b>	
Apply Flowfast 101 Standard Primer	@ 0.35 kg/m <sup>2</sup>
Apply Flowfast Flexible Binder / Silica Flour 100G	@ 1.5kg/m <sup>2</sup>
Broadcast Non Slip Aggregate into Flowfast 215 Flexible Binder *Based on 0.6-1mm aggregate	@ 3-4 kg/m <sup>2</sup>
Apply Flowfast 319 Flexible Sealer	@ 0.4-0.45 kg/m <sup>2</sup>
Apply Flowfast 319 Flexible Sealer	@ 0.25-0.3 kg/m <sup>2</sup>

## Storage

Time	12 Months in Unopened Packs. If longer than 12 Months consult Flowcrete.
Temperature	Optimal storage temperature between 15°C and 20°C.
Protection	Should be stored inside and protected from frost, weather, moisture, direct sunlight and contamination ingress.

## Material Set-Up

Before commencing work ensure that your material is set-up by separating all components (e.g. Base A, Hardener B, Filler C etc.) to ensure that all material is correct. Check product labels and ensure there are equal amounts of product.

## Site Set-Up

Before commencing work ensure that your site is set-up. Mark the floor according to the specification with masking tape or similar to clearly identify what area (m<sup>2</sup>) each unit will cover. If this is not achieved (greater or less consumption than the specified amount) immediately stop and contact Flowcrete.

## Application Equipment

The use of correct application equipment is critical as incorrect application tools can result in poor finishing and incorrect material consumption. Always test the application equipment prior to commencing work.

The following equipment is recommended for this application.



10-12mm Nap Roller  
\*Do not use Microfibre



Spike Shoes



Slow Speed Drill with  
Helical Mixer Head



Serrated and Normal  
Squeegee

## Surface Preparation

Concrete should be finished by steel trowel. Surface preparation is to be completed by totally enclosed light shot blasting (please note this may leave track and blast lines which will not be covered) or diamond grinding to a minimum CSP3 prior to any coating application.

For proper methods, refer to ICRI's Technical Guideline No. 03732. All cementitious laitance must be removed to expose a sound substrate and provide a dry, dust free, open textured surface. All hard to reach areas and areas around the perimeter must be prepared using hand held preparation equipment.

Any damaged areas must be repaired with Flowfast F1 SC. Consult Flowcrete prior to using an alternative repair mortar.

Any rough or uneven areas must be made smooth with Flowfast SC (Flowfast 101 Standard Primer, Flowfast 215 Flexible Binder, Sand/Flour). Consult Flowcrete prior to using an alternative MMA scratch coat.

## Application Temperature

The recommended material and substrate temperature is 0 - 30°C, but no less than 5°C. The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening.

## Application / Pot Life

Ready-mixed product should be used within 10 minutes at a temperature of 20°C and 1% Flowfast Catalyst Peroxan BppLvr. At higher temperatures or higher catalyst levels (or if left in bucket) the application time is shorter.

Decant mixed product into smaller quantities if applying small/detailed areas.

## Application of Flowfast 101 Standard Primer

The substrate must be surface dry before the application of Flowfast 101 Standard Primer.

### 1. Mixing

Thoroughly mix the resin with a slow speed drill and helical spinner and mix for 30 seconds. Decant required amount of materials by weight using digital scales. Add required amount of Flowfast Catalyst Peroxan BppLvr and mix for a further 30 seconds.

### 2. Application

Immediately after mixing, apply the Flowfast 101 Standard Primer by roller ensuring a continuous,

unbroken resin film is applied which ensures full through cure. Apply a second layer if glossy or tacky patches are visible after cure.

## Application of Flowfast 215 Flexible Binder

The substrate must be surface dry before the application of Flowfast 215 Flexible Binder. Flowfast 215 Flexible Binder should be applied immediately after Flowfast 101 Standard Primer has cured.

### 1. Mixing

Thoroughly mix the resin with a slow speed drill and helical spinner and mix for 30 seconds. Decant required amount of materials by weight using digital scales.

Then add pigment (if supplied separately) and mix for 30 seconds. Add required amount of Flowfast Catalyst Peroxan BppLvr and mix for a further 30 seconds.

Based on 1kg of Flowfast 215 Flexible Binder and depending on conditions - add between 1-2kg of Silica Flour to Flowfast Flexible Binder and mix for 60 seconds until uniform.

### 2. Application

Immediately after mixing, apply the Flowfast 215 Flexible Binder by notched squeegee or notched trowel/rake ensuring an even consistent film is achieved. Immediately back roll or spike roll the surface to smooth out any trowel lines.

Immediately after and before curing of Flowfast 215 Flexible Binder, fully broadcast with non slip aggregate until refusal. Allow to cure. Lightly scrape the surface to remove any loosely bonded aggregate, sweep and vacuum remaining aggregate.

## Application of Flowfast 319 Flexible Sealer

The substrate must be surface dry before the application of Flowfast 319 Flexible Sealer. Flowfast 319 Flexible Sealer should be applied after the Flowfast 215 Flexible Binder has fully cured.

### 1. Mixing

Thoroughly mix the resin with a slow speed drill and helical spinner and mix for 30 seconds. Decant required amount of materials by weight using digital scales.

Then add pigment (if supplied separately) and mix for 30 seconds. Then add required amount of Flowfast Catalyst Peroxan BppLvr and mix for a further 30 seconds.

### 2. Application

Immediately after mixing, apply the Flowfast 319 Flexible Sealer by roller ensuring an even consistent film is achieved. Allow to cure.

## Application of 2nd Coat of Flowfast 319 Flexible Sealer

The substrate must be surface dry before the application of Flowfast 319 Flexible Sealer. Flowfast 319 Flexible Sealer should be applied after the 1st coat of Flowfast 319 Flexible Sealer has cured for a minimum of 1 hour.

### 1. Mixing

Thoroughly mix the resin with a slow speed drill and helical spinner and mix for 30 seconds. Decant required amount of materials by weight using digital scales.

Then add pigment (if supplied separately) and mix for 30 seconds. Then add required amount of Flowfast Catalyst Peroxan BppLvr and mix for a further 30 seconds.

## 2. Application

Immediately after mixing, apply the Flowfast 319 Flexible Sealer by roller ensuring an even consistent film is achieved. Allow to cure.

NOTE: To achieve the best aesthetic results, we recommend there is 1 operative on spike shoes rolling the coating in 1 uninterrupted motion the full width of the area being coated or the full width from joint to joint.

## Cleaning

Tools and equipment can be cleaned with MEK/Acetone/Xylene. Please refer to SDS when using solvents.

## Trafficking

Allow to cure for a minimum of 2 hours at temperatures no less than 20°C before foot traffic and 2 hours before vehicular traffic.

## Note

When printed or saved externally, this document is uncontrolled and therefore may not be the latest version. Any recommendation or suggestion relating to the use of the products made by Tremco CPG Australia Pty Ltd., whether in its technical literature, or in response to a specific enquiry, or otherwise,

is based upon data believed to be reliable, however the products and information are intended for use by Customers having requisite skill and know-how in the industry and therefore it is for the Customer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that the Customer has done so at its sole discretion and risk.

## Additional Notes

1. The product has reached full cure after 2-3 hours at 20°C.
2. The applied colours may differ from the examples shown.
3. Tremco CPG Australia Pty Ltd [Tremco CPG] assumes no responsibility for the application of incorrect colour.
4. It is the applicators responsibility to verify accuracy of colour prior to application. Tremco CPG does not bear any responsibility or accept claims for incorrect colour after application of material.
5. Do not cover or wash within the first 2 hours of curing at 20°C.
6. This system should be installed at 3°C above the dew point.
7. Please ensure application temperature and RH limits are followed.
8. Wind or strong airflow may cause quick curing and drying of the system.
9. Ensure wind or strong airflow is eliminated during application, however adequate safety ventilation should still be followed.
10. Whilst the products included in this system are low in VOC (<140 g/L complying with Green Building Council of Australia Green Star Design & As Built V1.2-13.1.1B Green Star Interiors V1.2-12.1.1B) this product will emit a discernible odour during application.
11. Direct heat during application of the system can cause flash curing and potential delamination. Ensure you do not apply this system to substrates with temperatures exceeding 35°C.
12. The specific slip test rating (P0-P5 range) noted in this document is based on the system design, products listed, coverage rates and specific aggregate outlined in this document. This slip test rating can and will change if the standard specification details or installation methods are altered in any way. The specific slip rating (P0-P5 range) noted in this document is based on 96 Rubber slide testing on level non-inclined surfaces. Applicators should refer to methods outlined in AS4586-2013 and SA HB 198:2014